

Figure 1

1. Remove dust caps from each side of the center of the front axle. In one side, install a bearing and secure in place with a retaining ring.

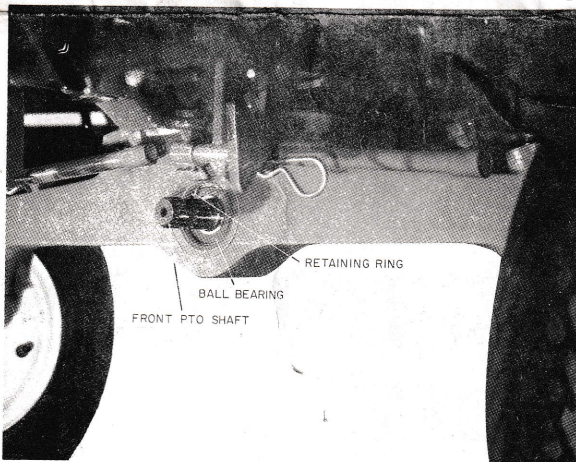


Figure 2

2. From the other side of the axle, install the shaft (long end to rear) through the bearing. Install the other bearing and secure it in place with retaining ring. See Figures 2 and 3.

The shaft can be left permanently installed in the axle. It does not interfere with the operation of center mount or non-powered front-mount attachments.

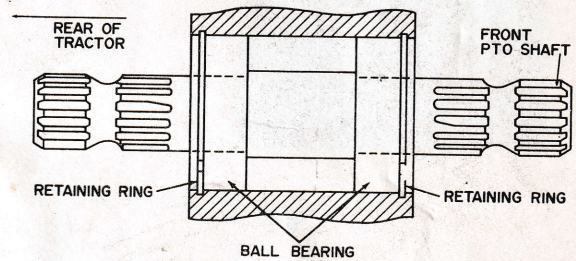


Figure 3

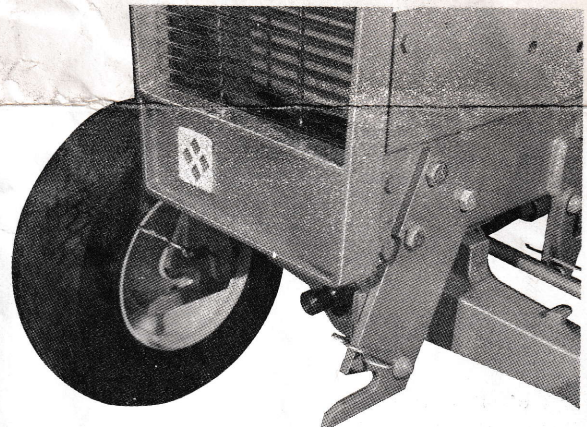


Figure 4

3. Mount the Front Attachment Bracket Assemblies on the tractor. There is a Right and Left Assembly, mount so the latches are on the inside.
4. Attach the prop shaft to the PTO shaft of the transmission by pulling back the collar on the universal joint and slide it on the PTO shaft. Similarly attach it to the shaft through the front axle. Be sure that the shaft is locked in place at both connections.

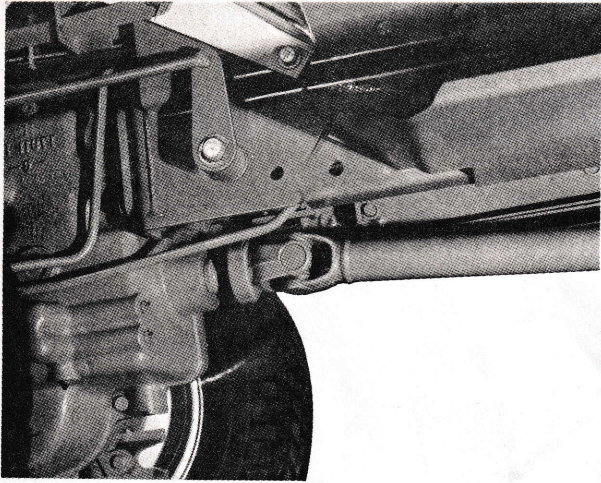


Figure 5

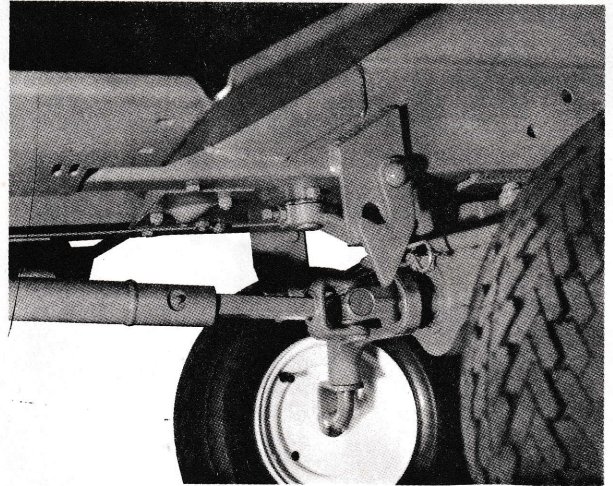


Figure 6

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 **GRAVELY**

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